

## **Size and Application**

| Thickness | Width       | Length | Application        |
|-----------|-------------|--------|--------------------|
| (mm)      | (mm)        | (mm)   |                    |
| 10        | 150/200/300 | 3000   | Wall and<br>Facade |



















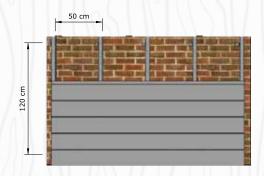




Interlock Rosewood

**Interlock** Mahogany

## **INSTALLATION INSTRUCTIONS**



The frame is made with the measurement of the vertical frame spacing of 50 cm made precision and vertical straight.

Types of frames that can be used among others:

- Hollow 40 x 40 with a thickness of 1.2 mm and has been coated by anti-rust.
- Metal Stud with a thickness of 0.75mm.

On the inter-panel connection area must use double frame.

Strengthening the frame module against the building structure using brackets mounted on each frame both in the horizontal and vertical directions with the distance for horizontal directions following the vertical distance installed and for vertical direction being maximum per 1200 mm

For connection between the bracket and the building structure using dynabolts and brackets, it is recommended to use a minimum thickness of 5 mm. (type, frame thickness, or bracket can be consulted with engineering).

Install a vertical frame first with a distance between the frames of 50 cm to adjust the elevation and rectitude.

Re-check the elevation and smoothness of the already installed frame as well as its reinforcements.

Install the LUXER Interlock from the bottom first, where the "tongue" section is above, arranging the smoothness to make sure it is mounted smoothly.

Screwing and Installation LUXER Interlock:

- Measure and mark the position of the screw at a distance of 20mm from the top edge of the "tounge" board.
- Execute an oversunk as deep as 5mm before the screwing process with a drill eye larger than the diameter of the screw head to be used so that the position of the head is below the surface of the board.
- Use the screw type with the self-drilling type.

Place the next board right onto the "tounge and groove" section. The interval of each panel connection meeting is given a gap or split of 0.5–1 cm.

Install a double frame on the connection area, and between each panel connection meeting, a 5mm gap or spacing is given to accommodate movement. Then the gap is filled with a PU seal.

The screw area is covered with LUXER PUTTY material or grout tile material colored with panel color.

The surface of the LUXER Interlock can be painted using water-based paint, following the type standard and painting system of the paint manufacturer for the exterior area.

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